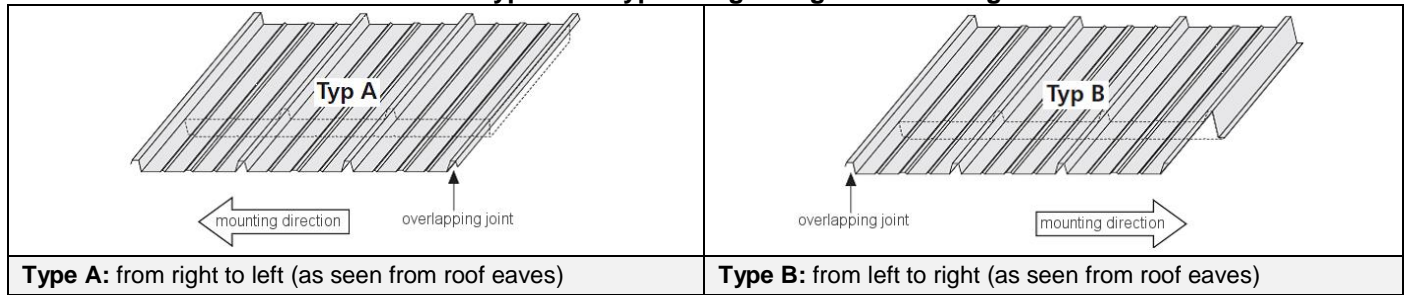


Please remember to inform us about Type A or Type B regarding the mounting direction before fabrication:



Ex works the elements can be prepared as follows:

		x =
Type S – separating cut without separating film		
Cut of the internal sheet until the bottom edge of the external sheet. Possible for panels with a panel length from 2.400 to 25.000 mm. Please note additional limitations on page 2.		50 only PU 100 150 200 250 300
Type F – separating cut with separating film		
Cut of the internal sheet until the bottom edge of the external sheet. Additionally a separating film is inserted between the external sheet and the core material. Possible for panels with a panel length from 5.500 to 22.000 mm Please note additional limitations on page 2.		50 only PU 100 150 200 250 300
Type E – separating cut & removal of core material / Type FE – separating cut & removal of core material (separating film)		
Cut of the internal sheet until the bottom edge of the external sheet. Additionally the core material will be removed. Possible for panels with a panel length from 2.400 to 25.000 mm. Please note additional limitations on page 2.		50 only PU 100 150 200 250 300
Type T – separating cut (thermal break)		
Cut of the internal sheet only. Depth of the cut is ~ 20 mm. Possible for panels with a panel length from 2.400 to 25.000 mm. Please note additional limitations on page 2.		50 only PU 100 150 200 250 300

Necessary order information:


- | |
|--|
| 1. Panel thickness, panel length and width of the separating cut x |
| 2. Mounting direction Type A or Type B |
| 3. Factory-made cut Type S, Type F, Type E / FE or Type T |

GF	TGL	BL	SL	SE	VID	VAD	MKT	QM	AS	AWT	ASS	QS	EK	WE	PP	VS	IH	BUHA	EDV	PM
☒	☒	☒	☒	☒	☒	☒	☒	☒	☐	☒	☐	☒	☒	☐	☒	☐	☐	☐	☒	☐
	Erstellt	Hr. Merz		Geändert	Fr. Hoffmann		Genehmigt	Hr. Schulz		Gültig ab	30.06.2020		Seite 1 von 2							
	Datum	29.09.2011		Datum	30.06.2020		Datum	30.06.2020		Gültig bis	Widerruf									

Please note the following additional limitations:

Element	Stacking	Length	Type S separating cut without separating film	Type F separating cut with separating film	Type E / FE separating cut and removal of core material cleaned
G4 30 to 120	a-sided	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✓	✓
		> 10.000 mm	✓	✓	✓
		> 22.000 mm	✓	✗	✓
	alternating	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✓	✓
		> 10.000 mm	✓	✓	✓
		> 22.000 mm	✓	✗	✓
G4 150	a-sided	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✓	✓
		> 10.000 mm	✓	✓	✓
		> 22.000 mm	✓	✗	✓
HTD 50 to 120 HTDS*	a-sided	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✗	✓
		> 10.000 mm	✓	✗	✓
		> 22.000 mm	✓	✗	✓
	alternating	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✗	✓
		> 10.000 mm	✓	✗	✓
		> 22.000 mm	✓	✗	✓
HTD 150 to 200 HTDS*	a-sided	> 2.400 mm	✓	✗	✓
		> 5.500 mm	✓	✗	✓
		> 10.000 mm	✓	✗	✓
		> 22.000 mm	✓	✗	✓

* on request

GF	TGL	BL	SL	SE	VID	VAD	MKT	QM	AS	AWT	ASS	QS	EK	WE	PP	VS	IH	BUHA	EDV	PM
☒	☒	☒	☒	☒	☒	☒	☒	☒	☐	☒	☐	☒	☒	☐	☒	☐	☐	☐	☒	☐
	Erstellt	Hr. Merz		Geändert	Fr. Hoffmann		Genehmigt	Hr. Schulz		Gültig ab	30.06.2020		Seite 2 von 2							
	Datum	29.09.2011		Datum	30.06.2020		Datum	30.06.2020		Gültig bis	Widerruf									